**SOMPRAKASH BEHERA**

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**~ Production Supervisor~**

**Snapshot**

A result oriented professional with**3 years**’ experience in automobile part manufacturing and CNC machine operating, CNC programing and trouble shooting and **1.5 years’** experience in Production Planning & Control, Material Planning, Manpower Management& all other work related to automobile part Production line system. Ensuring material availability at right quantity at right time, meeting quality and cost requirements and coordinating in new product development process. Ensuring compliance to quality standards and maintaining all related documents. Expertise inhandling inventory function to curtail inventory-holding expenses and adherence to the minimum inventory level to minimize 8 types of industrial wastage. Excellent communicator with leadership qualities & analytical power.

**Employment Profile**

**Since May 2012 to July 2015 at Spicer India Pvt. LTD. Jodalli, Dharwad, Karnataka as Operating Engineer, from Dec 2015 at Patson Auto products Pvt. LTD. Bhosri, Pune, Maharastra and till date I work for Onkar Dies Pvt. Ltd. Moshi, Pune, Maharastra as Production supervisor from Dec 2016.**

***Growth Path:***

* Operating Engineer Trainee from May 2012to April 2013 at Spicer India Pvt. Ltd.
* Operating Engineer from May 2013 to July 2014 at Spicer India Pvt. Ltd.
* Assistant Team Leader from Aug 2014 to July 2015 at Spicer India Pvt. Ltd.
* Production Supervisor from Dec 2015 to July 2016 at Patson auto products Pvt. Ltd.
* Production Supervisor from Dec 2016 to May 2017 at Onkar Dies Pvt. Ltd.

***Key Deliverables:***

***Production Planning & Control***

***Manpower Management***

* Spearheading Value Analysis continuous improvement initiatives in processes.
* Implementing strict measures in operating procedures to optimize resource/ capacity utilization.
* Managing inventory levels for ensuring ready availability to meet procurement & dispatch targets.
* Coordinating with other departments for material requirement planning, material procurement & purchase planning, ensuring continuous supply at optimum costs.
* Overseeing production related tasks including planning, control and trouble shooting.
* Setting up production targets and achieve the same within time and cost parameters.
* Optimizing man & machine utilization to achieve preset production targets.
* Interacting with user departments for analyzing the required material.
* Identifying areas of quality failures and take steps to rectify the system.
* Leading/motivating teams ensuring their career development and positive contribution to the company.
* Imparting training to various personnel’s, thereby ensuring optimum performance.
* Effective implementation of Quality Management system for improving work environment.

**Additional Training**

* ISO 9001 (2000) internal audit & all type of document related work of ISO 9001 (2000).
* CNC Programming at NTTF Dharwad, Karnataka.
* DOS 17 steps and safety training at Spicer India Pvt. Ltd.
* MBF and kizan training at Spicer India Pvt. Ltd.
* Team Leader development training at Spicer India Pvt. Ltd.

**Projects Undertaken**

* Implementation of MBF project to for identification of rejection and to avoid mass rejection by isolation of proximately sensors to the gauges and connect to the machines so that checking frequency become 100%, that tends to reduce the rejection or rework time in reaction plan and rejection PPM get reduce from 200PPM to 40PPM.
* Implementation of a Kizan project (Poka-Yoke) to reduce the operation missing rejection by providing special types of plastic locators and stoppers in material moving conveyer in TOYOTA full round endyoke line at Spicer India Pvt. Ltd. which leads to reduce the rejection quantity from 70 PPM to 0PPM.
* Design and Manufacturing of cooling tower with a machine overall efficiency of 65% at Mayurbhanj School of Engineering Luxmiposi, Baripada, Mayurbhanj, Odisha.

**Academia**

* Completed Diploma Engineering from Mayurbhanj School of Engineering in the branch of Mechanical Engineering in 2012.
* Completed +2 from BaripadacollegeBaripada, Mayurbhanj, Odisha in 2009.
* Completed HSC from KendriyaVidyalayaSunjuwan, Jammu, Jammu and Kashmir in 2007.

**IT Skills:**

* AutoCAD
* Master-CAM
* CNC Programming
* M.S. Office

**Personal Details**

Date of Birth : 1st May 1991

Father’s Name : ManabhanjanBehera

Father’s Occupation : Ex-Army

Mother’s Name : Krishna Behera

Mother’s Occupation : House Wife

Address : At/PO- Pathurikata, Via- Kusalda

PS- Udala, Mayurbhanj

Pin code- : 757085, Odisha.

I hereby declare that all the above information is correct and true to the best of my knowledge and belief.

Date :

Place: SomprakashBehera